Electron Tubes in Industry

by KEITH HENNEY

Editorial Director, Electronics Editor, The Radio Engineering Handbook Author, Principles of Radio

and JAMES D. FAHNESTOCK

Associate Editor, Electronics

THIRD EDITION

McGRAW-HILL BOOK COMPANY, INC. 1952
NEW YORK TORONTO LONDON

ELECTRON TUBES IN INDUSTRY

Copyright, 1934, 1937, 1952, by the McGraw-Hill Book Company, Inc. Printed in the United States of America. All rights reserved. This book, or parts thereof, may not be reproduced in any form without permission of the publishers.

Library of Congress Catalog Card Number: 51-13587

VII

28179

Electronic devices are in evidence in virtually all branches of industry today. In fact, many people credit the electron tube with responsibility for the high standard of living currently enjoyed by the civilized world.

As a result of the electronic revolution that has taken place within the last twenty years, it has become necessary for persons engaged in nonelectronic branches of industry to come in contact with electron-tube terms and techniques. The steel-mill operator depends on tubes to perform many critical operations; the worker depends on electronic instruments to check his work. Doctors use tubes to take much of the guesswork out of their diagnoses. Mining and drilling engineers rely on tubes to locate and evaluate underground mineral deposits. Even at home electronics is playing an important part in the form of television for entertainment, and in such luxuries as automatic garage-door openers, burglar alarms, and so on. It is indeed difficult to imagine a person today who is not in some way affected by some form of electronic circuitry, either directly or indirectly.

The purpose of this book is to provide industrial personnel—engineers and technicians—with enough fundamentals to permit them to talk intelligently about electronics, to know what can be expected of electronic devices and what their limitations are, and to help them visualize new applications. In presenting these fundamentals, practical tried and tested circuits are used as examples. Many of these circuits have already found successful application in industry, and sufficient information is presented to enable the reader to evaluate each circuit with his own requirements in mind. These circuits and techniques will be directly applicable to many new industrial jobs.

The complicated theoretical aspects of electron-tube technology have purposely been held to a minimum to prevent clouding the reader's mind with superfluous information. Extensive references are provided for the reader who requires more advanced or more detailed information. Most of these references

ri PREFACE

cite original works in the literature that approach the subject at a level that should be useful to the readers of this book.

The authors are indebted to the many engineers who have taken time to describe their developments in the literature. Without this unselfish flow of information, a great deal of wasteful duplication of effort and reinvention would retard progress in this youthful but important industry.

KEITH HENNEY
JAMES D. FAHNESTOCK

NEW YORK, N. Y. August, 1952

CONTENTS

	Preface	v
1	Basic Circuit Elements Resistance · Voltage, Current, Power · Direction of Current Flow · Alternating Current · Nonlinear Resistors · Inductance · Inductance in a D-C Circuit · Inductance in an A-C Circuit · Capacitance · Capacitance in a D-C Circuit · Capacitive Reactance · Inductance and Capacitance Compared · Resonance · Series Resonance · Parallel Resonant Circuit · RC Circuits · Condenser Discharge · Time Constant · Time-constant Chart · Time Relations in RC Circuits · Waveforms in RC Circuits · Inductor Applications	1
2	Fundamentals of Tubes Tube Classifications · Vacuum and Gas Tubes · Tube Characteristics · Thermionic Tubes · Electron Speed · The Two-element Tube · Tube Resistance · Space Charge · The Triode · Grid Control · Tube Curves · Use of Tube Curves · Grid Control of Gas Tubes · Voltage-regulator Tubes · Multielement Tubes · Cathode-ray Tubes · Beam Deflection · Light-sensitive Devices · Phototubes · Gas Phototubes · Multiplier Phototubes · Photoconductive Tubes · Photovoltaic Tubes	24
3	Basic Tube Circuits Tubes as Rectifiers · The Tube as an Amplifier · Classes of Amplification · Grid-bias Source · Load Line · Phase Reversal in Vacuum-tube Amplifiers · Relay Operation · Tube Parameters · Transconductance · Plate Resistance · Amplification Factor · Typical Amplifier Problem · Impedance Matching · Power Output · Cathode Follower · Multistage Amplifiers · Cascade Circuits · Interstage Coupling · Wave-changing Circuits · Limiters · Clampers · Discriminator · D-C Amplifiers · Negative Feedback · Oscillators · The Tube as an Oscillator · Effect of Time Constant · Detection, Modulation · Detector · Modulation · Mixers · Vacuum-tube Voltmeters · D-C Measurements · A-C Measurements · Other Voltmeter Types	47

viii CONTENTS

4 Rectifiers and Power Supplies

Rectifier Circuits · Full-wave Rectifier · Current Required and Choice of Circuit · Filter Circuits · Bleeder Resistors · Filter-circuit Design · Selection of Power-supply Components · Choosing a Circuit · Reducing Charging Current · Choosing a Power Transformer · Color Coding · Choice of Tubes · Choice of Filter Condensers · Selection of Filter Chokes · Choice of Bleeder Resistors · Voltage Division · Electronic Voltage Regulators · Glowdischarge Voltage Regulators · Variable-voltage Regulator · Series or Degenerative Voltage Regulators · Combination Voltage Regulators · Simple Degenerative Voltage Regulator · Triode-pentode Regulator · Wide-range Voltage Regulator · Dry or Metallic Rectifiers · Disk Construction · Disk Characteristics · Efficiency · Operation · Overload Effects · Stand-by Service · Typical Comparisons · High-voltage Power Circuits · General Supplies \cdot 60-cycle Power Supply \cdot R-F High-voltage Supplies · Pulse-type High-voltage Supplies · Charged Capacitor Supplies · 900 Volts—0 to 4 Microamperes · Adjustable Output 60-cycle Supply · D-C Power for Portable Equipment · Voltage-multiplier Circuits

5 Light-sensitive Tubes

Value of Light-sensitive Tubes · Types of Light-sensitive Tubes · Photoelectricity · Fundamentals of the Phototube · Gas versus Vacuum Tubes · Phototube Ratings · Phototube Circuit Design · Phototube Circuits · Phototube-relay Circuits · Simple Thyration Circuit for Phototubes · Phototube-amplifier-thyratron Circuit · Other Simple Phototube Circuits · Remote Coupling to Phototube · Multiplier Phototubes · Multiplier Phototube Circuits · Stabilized Control · Avoiding D-C Amplification · Light-chopper Systems · Light Comparison · Unusual Phototube Applications · Frequency Measurement · Simplified Television · Waveform Generators · Sound Reproduction

3 Thyratron Tube Circuits

Thyratron Characteristics · Comparison of Vapor and Gas-filled Tubes · Temperature Effect · Tube Types · Shield-grid Thyratrons · Methods of Rating Three-element Gas Tubes · Cathode Protection · Controlling Anode Current · Control by Direct Current · A Self-stopping D-C Circuit · Vacuum-tube Control of Gas Tube · Tube-controlled Circuit · Phase Control of Anode Current · Circuits for Obtaining Phase Control · Current

86

137

169

CONTENTS ix

Control by Transformer and Phase Shift · Bridge Circuit Phase Control · Thyratrons as Switches · Controlled Rectifiers as Relays · The Inverter · The Inversion Process · Single-tube Inverter Applications · The Ignitron

7 Relays and Relay Circuits

Relay Terms · Relay Symbols · Contact Arcing · A-C versus D-C Relays · Resonant Relays · D-C Relay Operation · Time-delay Relays · Uses of Time-delay Relays · Fail-safe Operation · Supersensitive D-C Relays · Applications of Supersensitive Relays · Sensitive Relays · Sensitive Relay Adjustments · Relays in Vacuum-tube Circuits · Special Relays · Care of Relays · Capacity Relay Circuit · R-F Operated Remote-control Relay

8 Electronic Motor Control

D-C Shunt-motor Control \cdot Shunt-motor Theory Review \cdot Speed Control \cdot Typical Speed-control Circuit \cdot Phase-shifting Methods \cdot Saturable Reactor Phase Shifter \cdot Variation of Resistance \cdot Continuous Control \cdot Speed Regulation \cdot IR-drop Compensation \cdot Motor Reversing \cdot Additional Refinements \cdot Reversible Motor Control \cdot Tachometer Speed Regulation

9 Electronic Measurement and Control

The Electronic Measuring Stick · Measuring Light Intensity · Dimension Control · Thickness Gauges and Controls · Radioactive Thickness Gauge · Ultrasonic Applications · Portable Ultrasonic Thickness Gauge · X-ray Thickness Gauge · Contact Thickness Gauge · Loop Control · Wire or Tube Thickness · Reluctance Thickness Gauge · Elevator Leveling · Register Control · Photoelectric Contour Tracer · Mechanical Motion Gauging · Differential Transformers · Resistance Motion Gauges · Strain Gauges · Resistance-measuring Circuits · Wheatstone-bridge Circuit · Differential Resistance Gauges · Compensation for IR Drop · RCA Triode Transducer · Power-line Fault Locator · Measuring Commutator Roughness · Watch-tick Amplifier · Temperature Measurement · Thermocouples · Resistance Thermometers · Strips · Radiation Pyrometers · Electronic Control · Phototube System · Self-balancing Potentiometers · Gas-tube Voltmeter · Tube Control of Wire Drawing · Conveyor Synchronization · Electron-tube Impact Meter · Floating Grid Circuit · Illumination Control · The Feedback Circuit

197

234

216

CONTENTS

289

327

347

10	Counters and Divider Circuits
	Electronic Counters · Pulse Generators · Counter Appli-
	cations · Basic Circuits · Eccles-Jordan Pair · Trigger-
	ing · Failure to Trigger · Counter Output · Pentode
	Trigger Circuit · Thyratron Counters · Ring Counters ·
	The Binary Decade · Count Indication · Gas-tube Count-
	ers · Another Decade Unit · Ring-of-three Counter ·
	Plug-in Counters · The Multivibrator · Synchronization
	of Multivibrators · Single-shot Multivibrators · Single-
	shot Applications · Step-type Counter · Pulse Amplifiers
11	High-Frequency Heating and Welding

х

Index

Electronic Heating · Induction Heating · Frequency · Hysteresis Effect · Work-coil Design · Dielectric Heating · Modern Applications · Fundamental Theory of Dielectric Heating · High-frequency Generating Circuits · Electronic Welding Control · Resistance Welding · Types of Welding · Power Source · Welder Control · Ignitron

Circuit · Synchronous and Asynchronous Control · Capacitor Discharge Welder